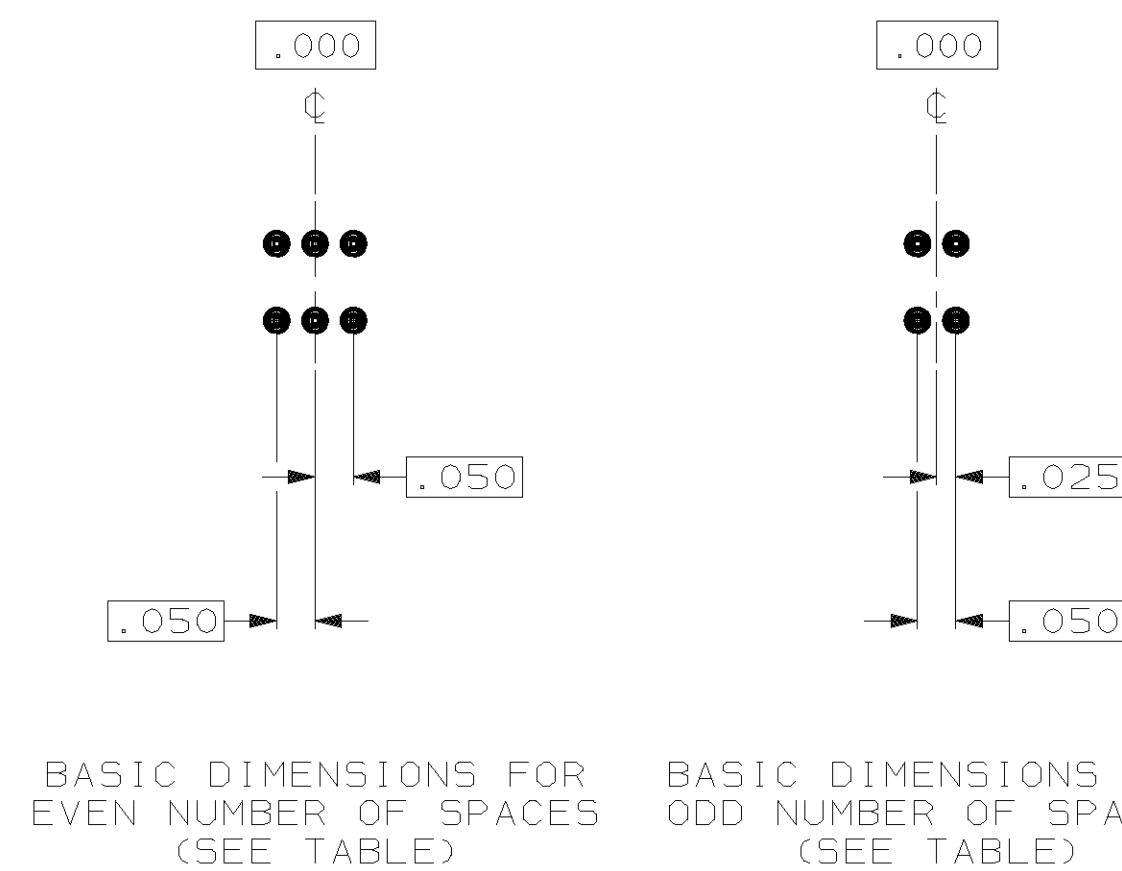
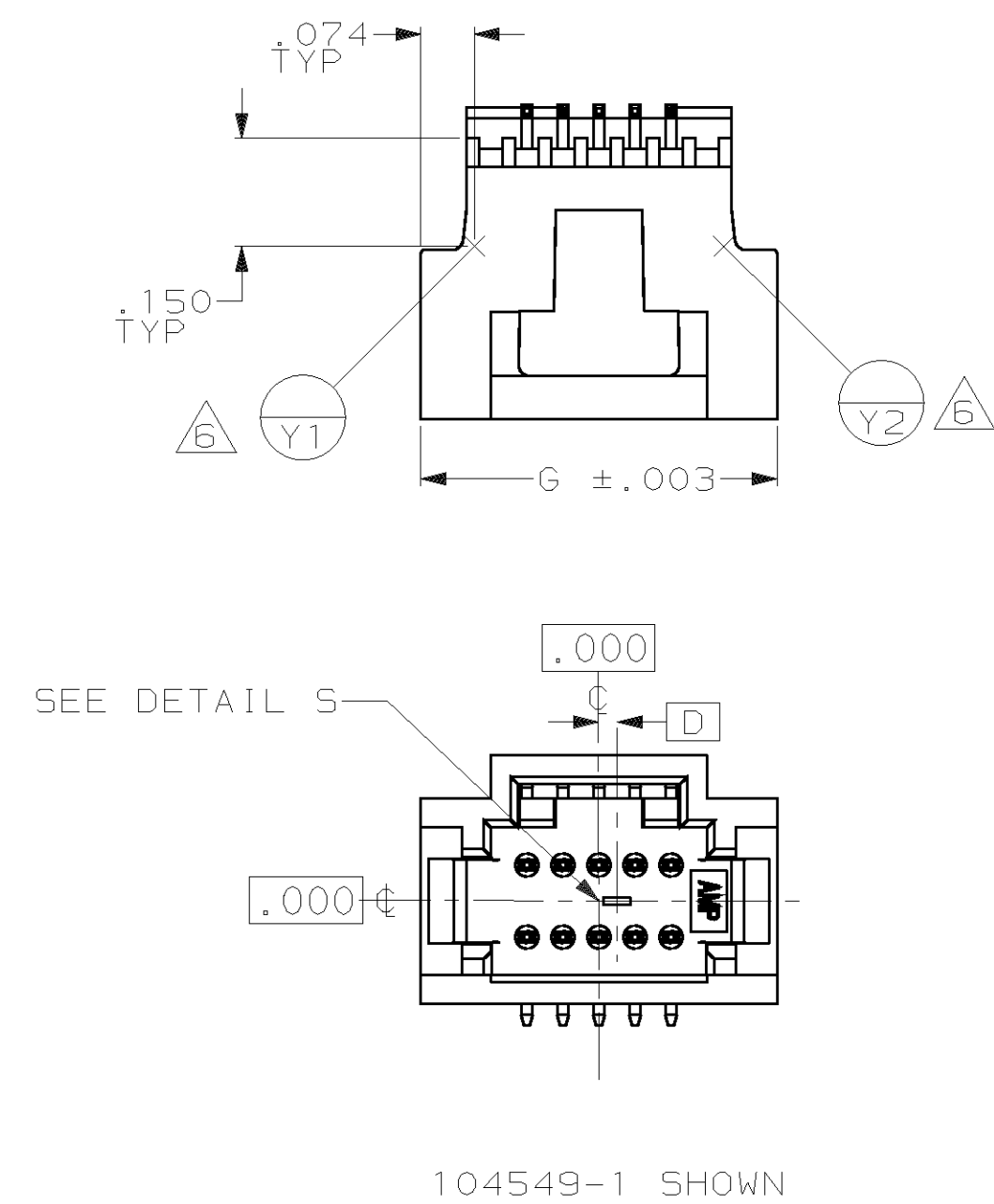
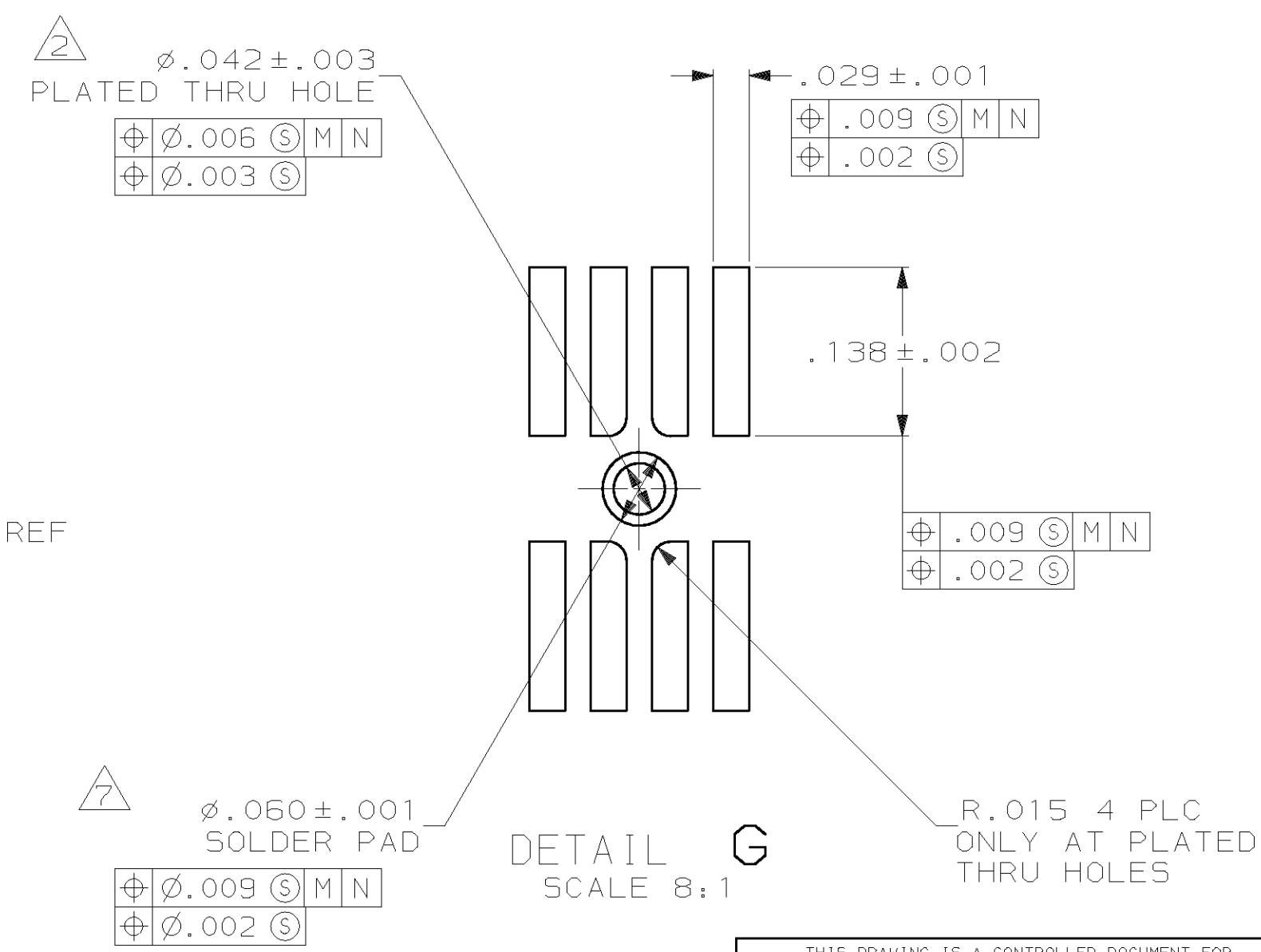
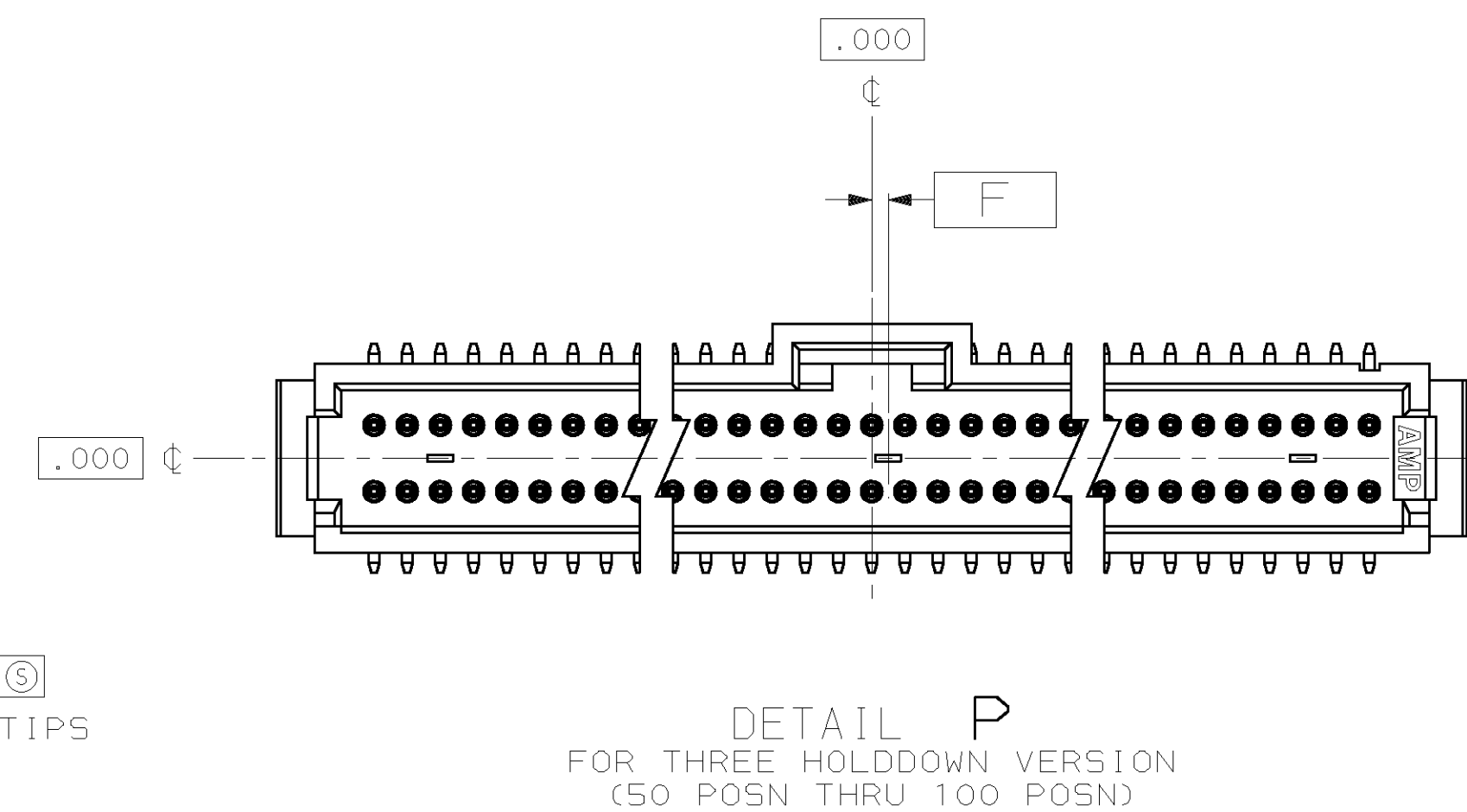
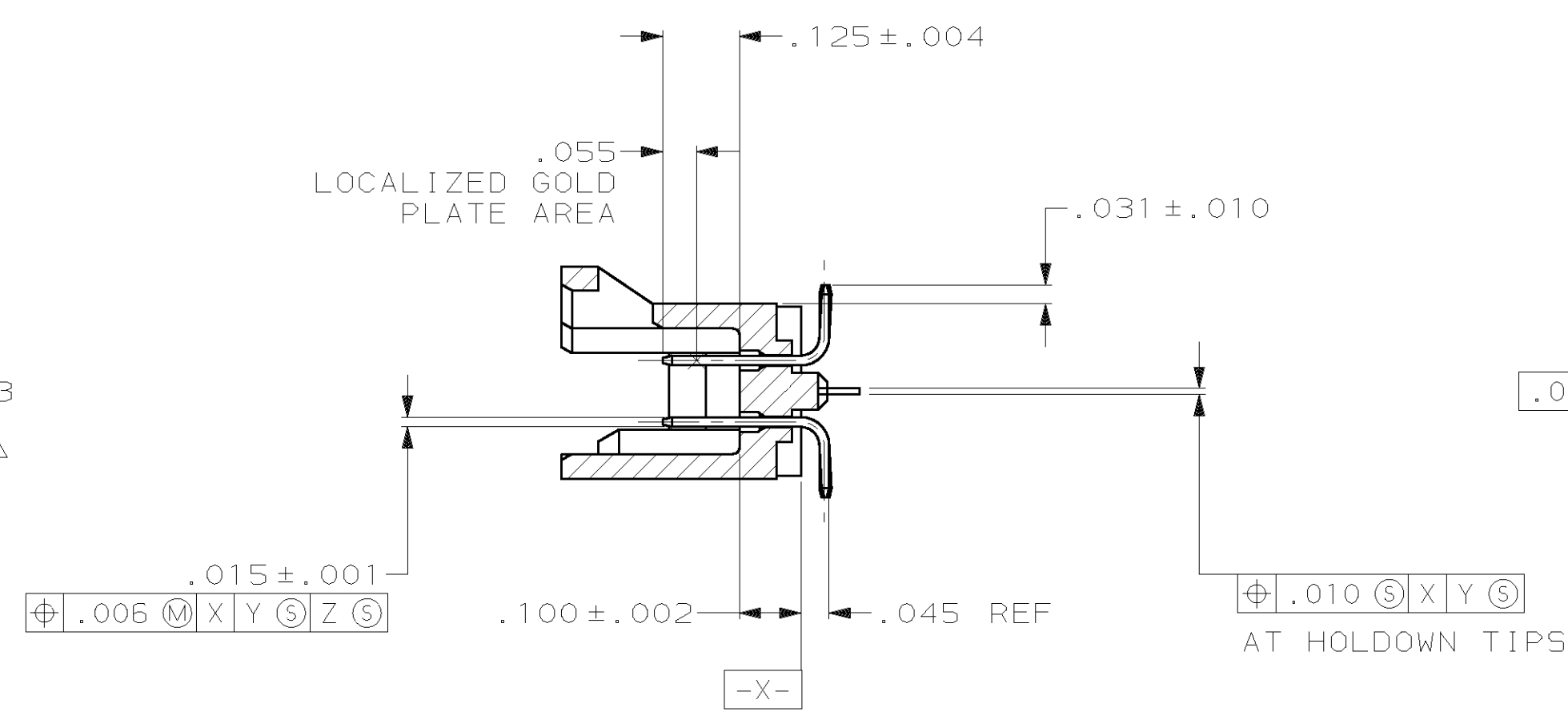




104549-1 SHOWN



		PART NO		
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± - 3 PLC DEC ± .005 ANGLES ± - MATERIAL HOUSING: PPA COLOR: BLACK CONTACT: PHOSPHOR BRONZE FINISH	DR 07/13/92 R.K. SEIFRIED/UTA	 AMP Incorporated Harrisburg, PA 17105-3608		
	CHK 10/23/92 B ELICKER			
	APPD 10/23/92 B ELICKER	NAME HEADER ASSEMBLY, W/SIDE & END LATCHES, VERTICAL, SHROUDED, DOUBLE ROW, SURFACE MOUNT, AMPMODU System 50, W/HOLDDOWNS		
	APPD 10/23/92 B FLINCHBAUGH			
	PRODUCT SPEC -			
	APPLICATION SPEC -	SIZE D	CAGE CODE 00779	DRAWING NO C= 104549
	WEIGHT -	SCALE 4:1	SHEET 1 OF 2	

8

7

6

5

4

3

2

1

DRAWING MADE IN THIRD ANGLE PROJECTION

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LOC

DIST

AD

39

P

F

ZONE

LTR

REVISIONS

DESCRIPTION

DATE

APPD

1

2

3

4

5

6

7

8

9

.000030 GOLD IN LOCALIZED PLATE AREA, .000150 TIN-LEAD ON SOLDER TAILS ALL OVER .000050 NICKEL.

USE .0465±.0010 DRILLED HOLE (#56 DRILL) WITH .001 MIN COPPER.

CIRCUIT IDENTIFICATION FEATURE OMITTED ON 10 POSITION HEADER ASSEMBLIES.

DIMENSION APPLIES AT BASE OF SHROUD.

THE NOTED DIMENSIONS APPLY AT THE MATING FACE OF THE HOUSING.

6

Y3

Y4

ARE LOCATED THE SAME AS

Y1

Y2

EXCEPT ON OPPOSITE SIDE OF HOUSING.

PADS ON THE OPPOSITE SIDE OF THE BOARD TO BE Ø.065 MINIMUM.

REFER TO NO. OF POSN. IN CHART FOR NUMBER OF SURFACES THAT ARE TO BE COPLALAR.

.000030 GOLD IN LOCALIZED PLATE AREA, .000150 TIN ON SOLDER TAILS, ALL OVER .000050 NICKEL.

-	-	.000	.250	5	.430	12	6-104549-1	
.000	1.150	1.150	2.450	49	2.630	100	6-104549-0	
.000	.900	.900	1.950	39	2.130	80	5-104549-9	
.000	.650	.650	1.450	29	1.630	60	5-104549-8	
.025	.525	.525	1.200	24	1.380	50	5-104549-7	
-	.400	.400	.950	19	1.130	40	5-104549-6	
-	.275	.275	.700	14	.880	30	5-104549-5	
-	.225	.225	.600	12	.780	26	5-104549-4	
-	.200	.200	.550	11	.730	24	5-104549-3	
-	.150	.150	.450	9	.630	20	5-104549-2	
.494	-	-	.025	.200	4	-	5-104549-1	
-	-	.000	.250	5	.430	12	1-104549-1	
.000	1.150	1.150	2.450	49	2.630	100	1-104549-0	
.000	.900	.900	1.950	39	2.130	80	104549-9	
.000	.650	.650	1.450	29	1.630	60	104549-8	
.025	.525	.525	1.200	24	1.380	50	104549-7	
-	.400	.400	.950	19	1.130	40	104549-6	
-	.275	.275	.700	14	.880	30	104549-5	
OBSOLETE	-	.225	.225	.600	12	.780	104549-4	
-	.200	.200	.550	11	.730	24	104549-3	
-	.150	.150	.450	9	.630	20	104549-2	
.494	-	-	.025	.200	4	-	104549-1	
G	F	E	D	C	B	A	NO OF POSN	PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± . 3 PLC DEC ± .005 ANGLES ± -							DR 07/13/92 R.K. SEIFRIED/UTA		AMP Incorporated Harrisburg, PA 17105-3608	
MATERIAL HOUSING: PPA COLOR: BLACK CONTACT: PHOSPHOR BRONZE FINISH							CHK 10/23/92 B ELICKER		NAME	
							APPD 10/23/92 B ELICKER		HEADER ASSEMBLY, W/SIDE & END LATCHES, VERTICAL, SHROUDED, DOUBLE ROW, SURFACE MOUNT, AMPMODU System 50, W/HOLDDOWNS	
							APPD 10/23/92 B FLINCHBAUGH			
SEE TABLE							PRODUCT SPEC -			
							APPLICATION SPEC -		SIZE D	
							WEIGHT -		CAGE CODE 00779	
									DRAWING NO C= 104549	
									SHEET 20F2	

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

AMP 1756-3 REV 9-92

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CUSTOMER DRAWING